

Diligence Integrity Development Innovation

Techase® **Multi-plate Screw Press**











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Multi-plate Screw Press

Introduction

The Multi-plate Screw Press developed by Techase utilizes the dewatering principles of force-water homo-direction, thin-layer dewatering, proper pressure and extension of the sludge dewatering path. The new equipment, more advanced than the traditional dewatering equipment which are easily blocked, unsuitable for low-concentrated sludge and oily sludge, of high consumption and difficult to operate, well eliminate these problems and are of higher efficiency and power saving.

The multi-plate screw press, which is controlled by the electric control cabinet, allows automatic continuous operation of sludge flocculation, thickening, dewatering and the filtrate discharging.





TECH-100 series



TECH-200 series





TECH-300 series

TECH-400 series

Techase, as the industry leader and first brand of Multi – plate Screw Press, have the strongest R & D capability, most application cases, largest production capacity, richest product lines and highest recognition from professional users.

Under the cooperation with Tongji University, Techase built the finite element model according to ANSYS screw shaft pressing theory, which basically solved the problems of the product design, technical innovation and equipment operation. On the basis of the advanced model, Techase successfully developed following significant technology innovations:





The special shafts for different industry

400 Series Screw Shaft (Industry First)

Wear-free type of Multi-plate Screw Press (Industry First)

O Special screw shaft for Sludge Thickener (Industry Only)

O Special screw shaft and machine for inorganic material (Industry Only)

© Special screw shaft and machine for petrochemical, pectin, paper industry (Industry Only)

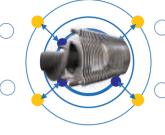
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Working Principle

Force-water cocurrent

Makes the free water separated from the sludge at the fastest speed



Thin-layer dewatering

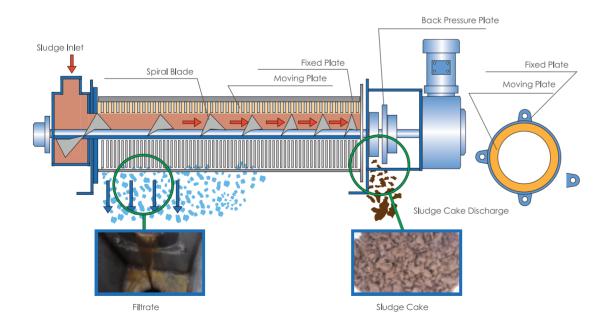
Makes the free water separated from the sludge along a shortest path

Moderate pressure

Moderate pressure for minimum power consumption and equipment wear

Extension of the dewatering path Provides sufficient pressing time and allows continuous operation

The conditioned sludge flows into the filter chamber from the flocculation tank and is pushed forward the discharging end. With the gap between the thread of the shaft is getting more and more narrow, the pressure on the sludge is getting higher and higher. Then the water is separated from the sludge and flows out from the gap between the movings and the fixed rings. The movement of the moving rings and the fixed rings cleans the gap between them and prevent the machine from blockage. The filtered sludge cakes are pushed forward by the shaft and finally discharged from the end.



Technical Advantages

For its special structure, accurate design and processing, Techase® Multi-plate Screw Press is characterized by following features:

Exclusive pre-thickening device enables a wide solid concentration ranging from 3000mg/l to 50000mg/l

The thickening zone and the dewatering zone make the machine applicable to both highly concentrated sludge and that with a high water content. It's able to directly treat sludge with a solid content from 3000mg/l to 50000mg/l.



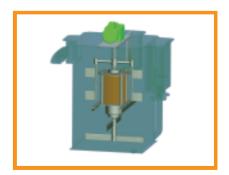
Sludge Concentration: 3000mg/L-50000mg/L

Multi-plate Screw Press

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The exclusive pre-thickening device enables excellent performance while dewatering sludge with high water content

- The problems of gravitational thickening disappear and highly efficient thickening is achieved.
- Flocculating and thickening in same time reduce the subsequent dewaterng pressure.
- Adjusting the expansion valve to make the sludge to be the best state for dewatering.





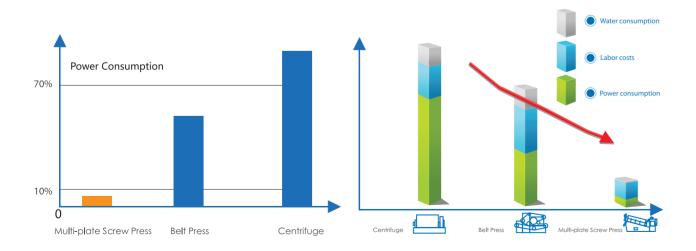
Fixed and moving plates replace filter cloth, self-cleaning, clog-free, easy to handle oily sludge

The traditional dewaterng equipment are easily got blocked while the multi-plate screw press allows continuous operation with no blocking due to that the moving of the fixed rings and moving rings cleans itself. Therefore, it's especially good at the oily sludge with excellent performance. Moreover, it doesn't need additional water for high-pressure cleaning so that no smell or secondary pollution will be produced.



Low running speed, low noise, low power consumption, 1/8 of Belt Press and 1/20 of centrifuge

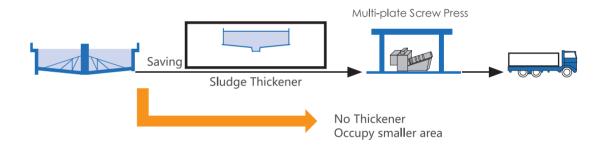
The dewatering of the multi-plate screw press relies on the inner pressure of the filter chamber and the rotating speed is as slow as $2\sim4$ r/min. Therefore, its power consumption is as low as $0.01\sim0.1$ kw/h/kg-DS, only 1/8 of that of belt presses and 1/20 of that of centrifugal machines. In addition, of course there is little noise. Eventually, the operating cost can be greatly saved.



Less capital construction cost, more excellent working performance

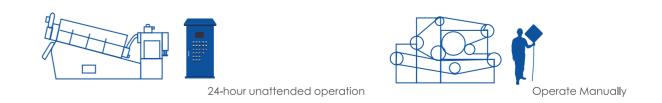
The multi-plate screw press can directly treating the sludge from the aeration tank and the secondary sedimentation tank so that the sludge thickening tank is not needed any longer. Therefore, the capital construction cost can be greatly saved and the phosphorus releasing problem is well avoided.

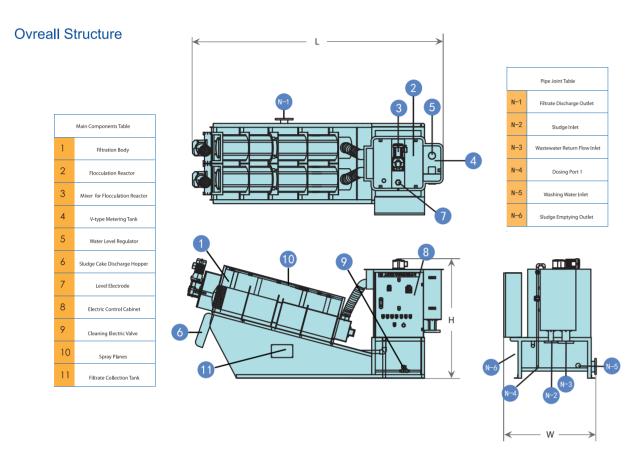
- © Save construction investment on sludge thickeners and costs on mixers, air compressors, flushing pumps, and other auxiliary equipments.
- Occupy smaller area, reduce construction investment for dewatering room.



Fully automatic control, Easy operation and simple maintenance

The multi-plate screw press hasn't any devices like filter clothes or filter pore that are easily blocked. Its operation is safe and easy. It also can be set to operate automatically via the electric control cabinet.





Comparison Chart

| Content | Multi-plate Screw Press | Frame Filter Press | Belt Press | Centrifuge |
|--|-------------------------|--------------------|------------|------------|
| Dewatering of Low Concentrated Sludge | ✓ | × | × | × |
| no Thickener | ✓ | × | × | × |
| 24-hour automatic operation | ✓ | × | × | × |
| Occupied Area | A | | | A A |
| Energy Consumption | A | | | |
| Labor Intensity | A | A A A | A A | A |
| Noise | A | | A A | |
| Maintenance F | | A A | | |
| Operation Cost | A | | | |

Model List of TECH Multi-plate Screw Press

| | Dry Solids Capacity | | Dimension | | Weig | yht | Motor Power | |
|----------|---------------------|---------------|-----------|------|---------|-----------|-------------|--|
| | (kg-DS/hr) | | (mm) | | (k | g) | (KW) | |
| Model | | (L) | (W) | (H) | Net | Operating | Total | |
| TECH-101 | 3~5 | 2026 951 1170 | | 1170 | 200 | 300 | 0.44 | |
| TECH-102 | 6~10 | 2026 | 1052 | 1170 | 300 | 450 | 0.62 | |
| TECH-103 | 9~15 | 2029 | 923 | 1160 | 360 | 520 | 0.80 | |
| TECH-104 | 12~20 | 1969 1317 | | 1160 | 450 700 | | 1.17 | |
| TECH-201 | 9~15 | 2950 | 788 | 1507 | 400 | 750 | 0.70 | |
| TECH-202 | 18~30 | 2950 | 1110 | 1507 | 600 | 900 | 0.95 | |
| TECH-203 | 27~45 | 2992 | 1230 | 1507 | 850 | 1300 | 1.20 | |
| TECH-204 | 36~60 | 3057 | 1508 | 1507 | 1100 | 1600 | 1.63 | |
| TECH-301 | 30~50 | 3455 | 1050 | 1930 | 1000 | 1600 | 1.38 | |
| TECH-302 | 60~100 | 3580 | 1398 | 1930 | 1500 | 2300 | 2.13 | |
| TECH-303 | 90~150 | 3766 | 1636 | 1930 | 2000 | 3000 | 2.88 | |
| TECH-304 | 120~200 | 4230 | 2114 | 2030 | 2500 | 3800 | 3.83 | |
| TECH-401 | 90~150 | 4830 | 1245 | 2264 | 2000 | 3500 | 1.93 | |
| TECH-402 | 180~300 | 5040 | 1606 | 2345 | 3000 | 4500 | 3.03 | |
| TECH-403 | 270~450 | 5532 | 2038 | 2345 | 4000 | 7000 | 4.13 | |
| TECH-404 | 360~600 | 5432 | 2636 | 2345 | 5000 | 7500 | 5.23 | |

Form

| | | MSP Model | | | | | | | | | | | | | | | |
|-----------|-------------------------|-----------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Pipe Type | 101 | 102 | 103 | 104 | 201 | 202 | 203 | 204 | 301 | 302 | 303 | 304 | 401 | 402 | 403 | 404 | |
| | Sludge Feed Pipe | DN25 | DN25 | DN40 | DN40 | DN40 | DN40 | DN50 | DN50 | DN50 | DN65 | DN65 | DN65 | DN80 | DN80 | DN150 | DN150 |
| | Sludge Backflow Pipe | DN50 | DN50 | DN80 | DN80 | DN80 | DN80 | DN80 | DN80 | DN80 | DN100 | DN100 | DN125 | DN150 | DN150 | DN200 | DN200 |
| | Chemical Dosing Pipe | DN20 | DN20 | DN20 | DN20 | DN20 | DN20 | DN20 | DN20 | DN20 | DN20 | DN25 | DN25 | DN25 | DN25 | DN32 | DN32 |
| | Shower Pipe | DN20 | DN20 | DN20 | DN20 | DN20 | DN20 | DN25 | DN25 | DN20 | DN25 |
| F | Filtrate Discharge Pipe | DN80 | DN80 | DN80 | DN80 | DN80 | DN100 | DN100 | DN125 | DN100 | DN125 | DN125 | DN125 | DN125 | DN150 | DN200 | DN200 |
| | Emptying Pipe | DN25 | DN25 | DN25 | DN25 | DN25 | DN25 | DN40 | DN40 | DN40 | DN40 | DN40 | DN50 | DN50 | DN50 | DN50 | DN50 |

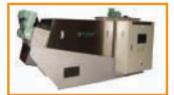
Wear Free Multi-plate Screw Press

The TECW type Multi-plate Screw Press uses the contactless, wear free structure between the plates and screw shafts, thus the life time of the screw shafts and the plates will be greatly extended. The treatment capacity of equipment and performance can be improved by combining with other optimization design.

Technical Features

- Wear free structure: contactless, wear free design between the plates and screw shafts
- O Service life: shafts over 20 years and plates over 6 years
- © Running speed: 4-6 r/min





Selection Table of TECW Type

| | Dried sludge treating capacity | | Wei | ght | Motor Power | | |
|----------|-----------------------------------|------|------|------|-------------|-----------|-------|
| Туре | (kg-DS/hr) | | (mm) | | (k | g) | (KW) |
| | | (L) | (₩) | (H) | Net | Operating | Total |
| TECW-101 | 5 ~ 10 | 2000 | 800 | 1200 | 250 | 480 | 0.35 |
| TECW-102 | 10 ~ 20 | 2000 | 900 | 1200 | 400 | 760 | 0.65 |
| TECW-103 | 15 ~ 30 | 2000 | 1100 | 1200 | 500 | 900 | 0.85 |
| TECW-201 | 15 ~ 30 | 3000 | 900 | 1350 | 550 | 1000 | 0.65 |
| TECW-202 | 30 ~ 60 | 3000 | 1200 | 1350 | 800 | 1400 | 1.05 |
| TECW-203 | 45 ~ 90 | 3100 | 1500 | 1350 | 1000 | 1700 | 1.65 |
| TECW-301 | 60 ~ 100 | 4000 | 1200 | 1670 | 1400 | 2300 | 1.65 |
| TECW-302 | 120 ~ 200 | 4100 | 1600 | 1670 | 2000 | 3500 | 3.00 |
| TECW-303 | 180 ~ 300 | 4200 | 2200 | 1670 | 2500 | 4000 | 3.80 |
| TECW-401 | 135 ~ 200 | 4600 | 1400 | 2000 | 2800 | 4700 | 2.30 |
| TECW-402 | 270 ~ 400 | 4800 | 2000 | 2000 | 4000 | 6200 | 4.20 |
| TECW-403 | 405 ~ 600 | 5000 | 2500 | 2000 | 5800 | 9000 | 5.70 |

- ★The actual sludge capacity = capacity for dried sludge/SS in the actual sludge (DS means dried sludge)
- ★ The tables are only suitable for municipal sludge calculation and the capacity of other type of sludge depends on the conditions

Special Multi-plate Screw Press

To meet the special requirements of customers from various related industries, using our technological superiority based on the industry characteristics, we continuously offer customerized and personalized solution to sludge dewatering for different industries, such as petrochemistry industry, paper industry, amyloid, chemical industry, blue-green algae, pectin wastewater, inorganic material, so on and so force.









Special Multi-plate Screw Press for Petrochemical Industry

- The filter body uses special shafts which suit the plug-flow characteristic of the petrochemical industry
- ① The strengthened driving system meets the requirements of the oily sludge treatment
- The moving plates and fixed plates made from more anti-corrosive materials which are adaptable to the high chloride concentration in the petrochemical industry



- The explosion protection level of the equipment reaches EXDIIBT4, which meets the strict explosion prevention requirements of petrochemical industry
- © Using special flocculation dosing slots for oily sludge overcomes the problem that the petrochemical sludge is difficult to flocculate and easy to sedimentate
- (Use occasions)

Offshore drilling platform; Petroleum refining units; Asphalt, rubber and other derivative petrochemical industries; and Waste oil recycling industry



Special Multi-plate Screw Press for Paper Industry

- The special shafts which fit for the paper sludge dewatering
- The driving system meets the requirements of the fiber dregs dewatering and the operating status is more adaptable to the fiber sludge
- The scraper is designed to make sure that sludge outlet is not blocked



Sludge treatment of Paper mill; Dewatering of the waste seriflux; Sludge treatment of wood-based panel factory

Special Multi-plate Screw Press for Amyloid Industry

- The Special shafts which fit for the amyloid dregs dewatering and the driving system meets the requirements of the amyloid dregs dewatering
- The structure and material of the equipment are adaptable to a higher feed material temperature of 50-70 °C
- ① The scraper is designed to make sure that sludge outlet is not blocked
- (Applicable projects)



Wheat/Corn/Cassava Starch; Soybean/Peanut/Starch protein; Xylose/Medicine/Vinegar/Juice Drinks dregs

Special Multi-plate Screw Press for Blue Algae Dewatering

- ① The special shafts which fit for the blue algae dewatering
- O Special flocculant is used for the blue algae.
- Shipborne structure suits the operating mode that the algae are refloated while being treated
- (Applicable projects)

The water area where blue algal blooms occur



MSP Sludge Dewatering System

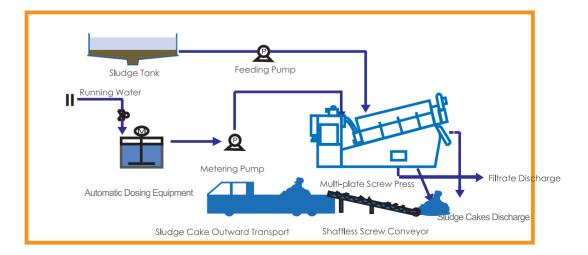
Besides the core equipment Techase® Multi-plate Screw Press, we also provide advanced environmental sludge treatment & disposal solutions for the customers as well as devices needed by the system.

System Components

- O Automatic Polymer Station: accurate metering, chemical saving, operation cost saving
- Shaftless Sludge Conveyor: smooth conveying, little noise, low power consumption
- Pumps: pumps of high safety and reliability, such as submersible sewage pumps, screw pumps, metering pumps
- © Flocculant: of good flocculation performance, harmless, no smell, no secondary pollution

Key Features

- Simple process, high efficiency, power saving, low investment
- Programme setting makes the operation convenient and accurate
- Exclusive flocculent helps with the dewatering performance
- Accurate chemical preparation and dosage saves much operation cost.



Typical Cases

Multi-plate Screw Press can be widely used for various wastewater treatment systems such as municipal, petrochemical, chemical fiber, paper-making, pharmaceutical, leather and other industrial water treatment system. The practical operation shows that Techase® Multi-plate Screw Press can bring considerable economic and social benefits for users.



(Project): Shuangliu Maojiawan Wastewater Treatment Plant

(Industry): Municipal Wastewater

(Project): Shanghai Laogang Landfill

(Industry): Municipal Wastewater





Chongming Chenjiazhen Wastewater Treatment Plant of Shanghai (Project):

(Industry): Municipal Wastewater

The Wastewater Treatment Project of Ho Chi Minh City, Vietnam

(Industry): Municipal Wastewater





(Project): Karamay oilfield of Xinjiang

(Industry): Petrochemical Wastewater

(Project): The Rubber Factory of SINOPEC Qilu Branch

(Industry): Petrochemical Wastewater





(Project): Zhengzhou Yutong heavy industries, Ltd

(Industry): Petrochemical Wastewater

(Project): The Oily sludge Treatment Project of Tianjin CNOOC

(Industry): Petrochemical Wastewater





(Project): Faw Jiefang Automotive co., Ltd Wuxi Diesel

Engine Works

(Industry): Petrochemical Wastewater

China PEPSI (Shanghai) branch of (Project):

sewage treatment plant

(Industry): Domestic Sewage Wastewater





(Project): Shanghai Financial Center Hang Seng Bank

(Industry): Domestic Sewage Wastewater

Hunan Taohuajiang Nuclear Power (Project):

Co.,Ltd of CNNC

(Industry): Domestic Sewage Wastewater





(Project): Zhejiang Kan Specialities Material Co., Ltd

(Industry): Papermaking Wastewater

(Project): Shanghai AppTec Co., Ltd

(Industry): Pharmaceutical Wastewater

